



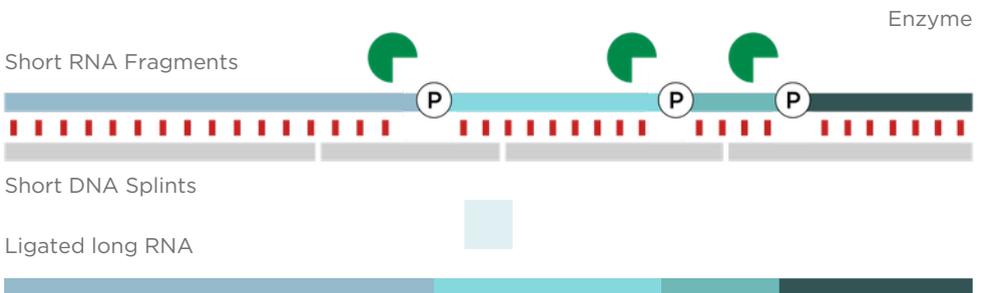
Enzymatic RNA Production

Long chain RNA production

Over 600 mer RNA production with chemical modification.

Summary of Production:

- Concept: To obtain long chain RNAs in high yield & quality



WO2024048684 Method For Producing Nucleic Acid Molecule

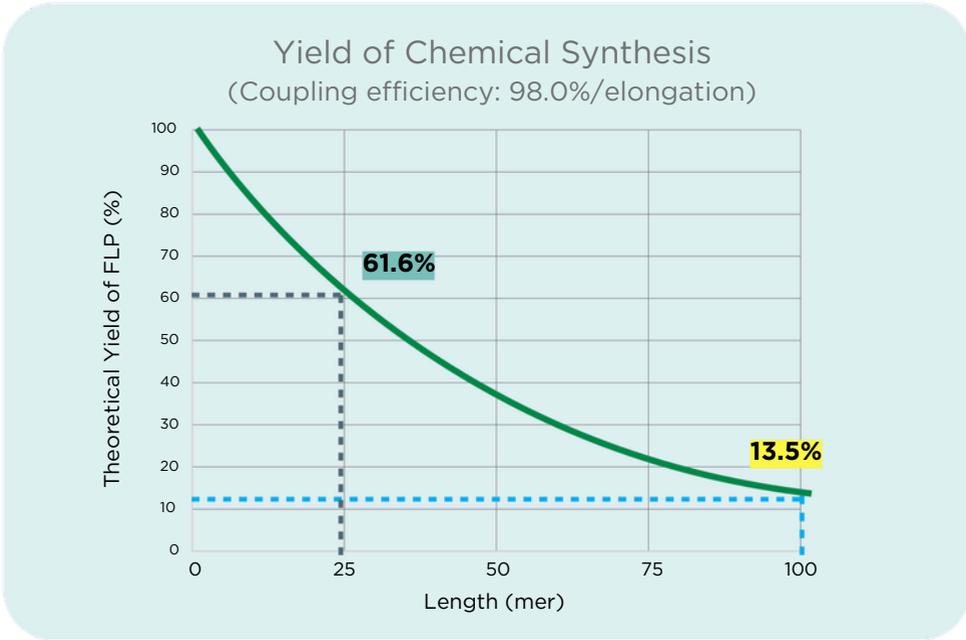
Providing long RNAs such as sgRNA and pre-miRNA

- With chemical modification (2'-F, 2'-MOE, LNA etc.).
- For analytical standard etc.

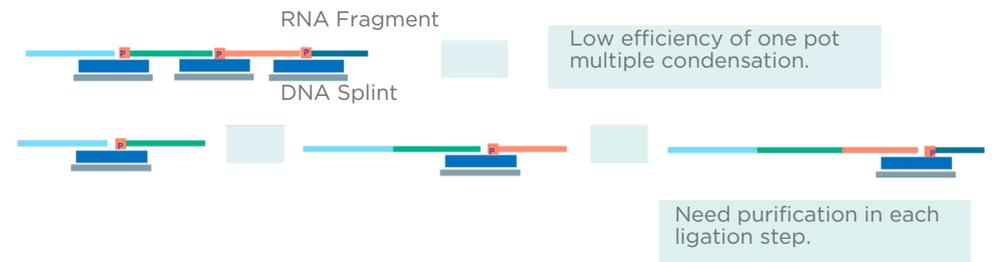
• Introduction: Chemical Synthesis vs Enzymatic Ligation

Long chain RNAs are obtained in higher yield by enzymatic ligation.

• Conventional Ligation Methods of Long RNA Production from Fragments



Conventional Method - 1



Conventional Method - 2



100 MER SYNTHESIS	
Solid Phase	13.5% yield
Enzymatic Ligation	Solid phase synthesis of the 25 mer fragments
	<p>61.6%</p>
	<p>90%</p>
$61.6\% \times 0.9 \times 0.9 \times 0.9 = 44.9\% \text{ yield}$	

• New Method of Long RNA Production from Fragments

Short RNA Fragments



Short DNA Splints



- DNA splints are segmented, covering all RNA sequences complementarily.
- Designed on nicked junction like cohesive ends of restriction enzyme digestion.
- Splint DNAs can be easily removed by liquid chromatography.

Ligated Long RNA



High Efficiency by One Pot Reaction.

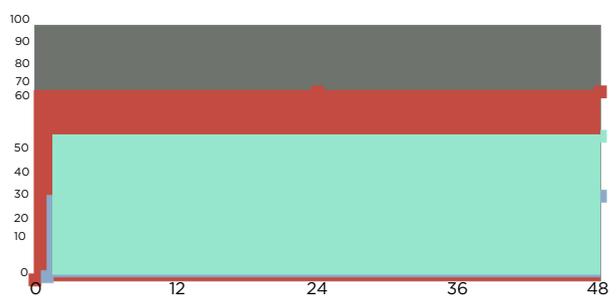
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Method For Producing Nucleic Acid Molecule

• 100 mer ssRNA Synthesis: UHPLC Analysis of the Products



(FUuHll PLLeCn gAtrhe aPr%o)duct



This new method for multiple ligation on long RNA production is superior to conventional methods.

Reaction Time (Hours)